



Pulsed Nd:YAG Air Cooled Laser Welders

ML-2051A / ML-2050A / ML-2150A

Our pulsed Nd:YAG lasers are designed to meet the stringent demands of precision welding applications including medical devices, photonic devices, and small or delicate components. They are the result of a multi-year development effort, which leveraged AMADA WELD TECH's hands-on experience supporting the industry's foremost manufacturers.

These state-of-the-art lasers are air cooled, provide exceptional pulse energy and branch balance stability, and feature real-time power feedback, 20-segment pulse shaping, and up to three time-shared or three energy-shared fiber outputs.

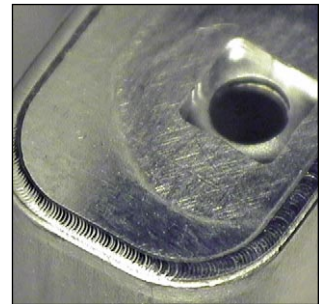
KEY FEATURES

- Real time power feedback ensures the pulse-to-pulse energy stability which is essential for successful spot welding and process control
- Exceptional branch balance stability yields tight control over post weld shift in critical welding applications by providing precisely balanced laser pulse energy and weld nugget formation on every shot
- 20 segment pulse shaping permits quick and easy optimization of weld schedules for a variety of materials, produces deep penetration welds with low weld splatter and helps to eliminate cracking in difficult-to-weld materials
- Up to three time-share or energy-share outputs

TYPICAL APPLICATIONS



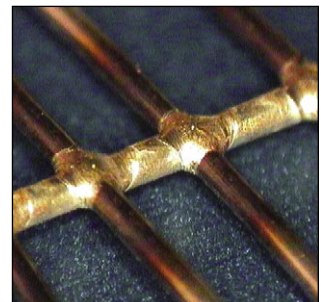
Auto valve laser application



High speed weld



Laser welding aerospace honeycomb



Small gauge wire welding

TECHNICAL SPECIFICATIONS

Parameter	ML-2051A	ML-2050A	ML-2150A
Maximum average power	5 Watts	15 Watts	25 Watts
Maximum pulse energy	5 J @ 5.0 ms	15 J @ 5.0 ms	25 J @ 5.0 ms
Maximum peak power	2.5 kW	4.0 kW	6.0 kW
Time share outputs	Up to 3		
Energy outputs	Up to 3		
Pulse width (resolution)	0.2 → 10 mS (0.02 mS < 5 mS and 0.1 mS ≥ 5 mS)		
Repetition rate	1 - 30 pps		
Input voltage	200/220/240 VAC +10% / -15%, 50/60 Hz, 1Ø		
Breaker rated current / recommended service	15 A		
Schedule set	32 schedules		
Start delay time Schedule change time	1 mS, 4 mS, 8 mS, 16 mS selectable		
Ambient operational temperature	41 - 86°F (5 - 30°C)		
Alarm for lamp life	Preset number of shots or input power value to lamp		
RS-485: type baud rate parity stop bits	Full duplex or half duplex 9,600 bps, 19,200 bps or 38,400 bps Even, odd, or no parity bit 1 or 2		
Cooling	Air cooled. No external water required.		
Time share shutter speed	≤50 mS		
Dust proof optics	Yes		

WEIGHT & DIMENSIONS

Controller dimensions (W x D x H)	12.2 in x 26.2 in x 27.2 in (310 mm x 665 mm x 700 mm)
Weight	154 lb (70 kg)



USA Headquarters and Western Technical Center

AMADA WELD TECH
1820 S. Myrtle Ave. • Monrovia, CA 91016 US • T: (626) 303-5676
info@amadaweldtech.com • www.amadaweldtech.com
ISO 9001:2015 Certified Company • 24/7 Repair Service: 1-866-751-7378

AMERICAS

AMADA WELD TECH
(Eastern Technical Center)
High Point, North Carolina
T: (941) 544-5762
southsales@amadaweldtech.com

AMADA WELD TECH
(Midwest Technical Center)
Detroit, Michigan
T: (248) 313-3078
midwestsales@amadaweldtech.com

AMADA WELD TECH SHANGHAI CO., LTD.
Shanghai, China
T: +86-21-6448-6000
jwu@amadaweldtech.com.cn

AMADA WELD TECH KOREA CO., LTD.
Seoul, Korea
T: +82-31-8015-6810
sales@amadaweldtech.co.kr
sales2@amadaweldtech.co.kr

AMADA WELD TECH TAIWAN CO., LTD.
Taipei, Taiwan
T: +886-3-328-3511

AMADA (THAILAND) CO., LTD.
Bangkok, Thailand
T: +66-2170-5900
info@amada.co.th

AMADA VIETNAM CO., LTD.
Ha Noi, Vietnam
T: +84-24-6261-4583
thuyet@amada.co.jp

AMADA WELD TECH INDIA PVT., LTD.
Bangalore, India
T: +91-80-4092-1749
info@amadaweldtech.in

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